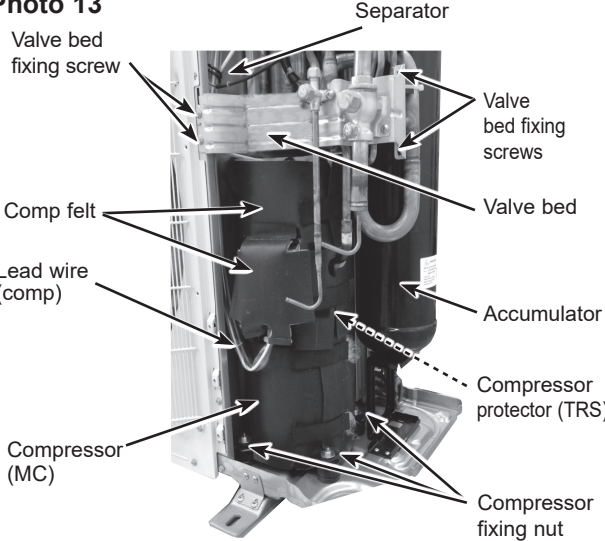
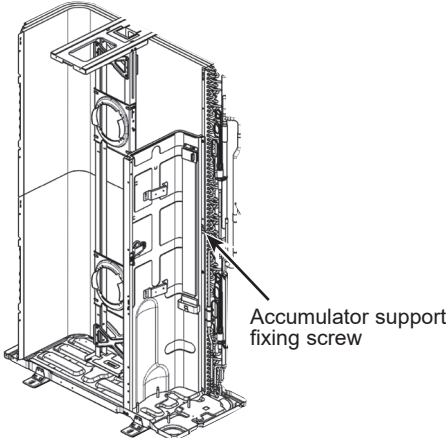
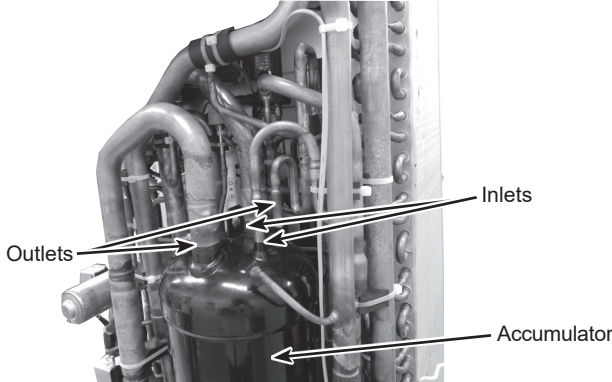


OPERATING PROCEDURE	PHOTOS/FIGURES
<p>13. Removing the compressor (MC)</p> <ol style="list-style-type: none">(1) Remove the service panel. (See Photo 1)(2) Remove the top panel. (See Photo 1)(3) Remove the cover panel front. (See Photo 1)(4) Remove the cover panel rear. (See Photo 1)(5) Remove ball valve and stop valve fixing screws (5 × 16) then valve bed fixing screws (5 × 12) and remove the valve bed. (See Photo 13)(6) Remove the comp felt covering the compressor, remove the thermistor <Compressor> (TH4), remove the compressor protector (TRS) and the lead wires. (See Photo 8, 13 and 16)(7) Recover refrigerant.(8) Remove the 3 compressor fixing nuts for motor using spanner or adjustable wrench.(9) Remove the welded pipe of motor for compressor inlet and outlet and then remove the compressor. <p>Note: Recover refrigerant without spreading it in the air.</p>	<p>Photo 13</p>  <p>Figure 1</p> 
<p>14. Removing the accumulator</p> <ol style="list-style-type: none">(1) Remove the service panel. (See Photo 1)(2) Remove the top panel. (See Photo 1)(3) Remove the cover panel front. (See Photo 1)(4) Remove the cover panel rear. (See Photo 1)(5) Remove the side panel R. (See Photo 1)(6) Remove the electrical parts box. (See Photo 5)(7) Recover refrigerant.(8) Remove 4 welded pipes of accumulator inlets and outlets. (See Photo 14)(9) Remove accumulator leg fixing screws (2 [4 × 10] screws and 2 [5 × 12] screws). (See Photo 15 and Figure 1) <p>Note: Recover refrigerant without spreading it in the air.</p>	<p>Photo 14</p>  <p>Photo 15</p> 